

Thank you very much for selecting Autonics products For your safety, please read the following before using.

■ Caution for your safety

- ★Please keep these instructions and review them before using this unit
 - ease observe the cautions that follow;
- ▲ Warning Serious injury may result if instructions are not followed.
 ▲ Caution Product may be damaged, or injury may result if instructions are not followed.
- *The following is an explanation of the symbols used in the operation manual. \(\delta \cute{caution} : \text{Injury or danger may occur under special conditions.} \)

⚠ Warning

- 1.In case of using this unit with machineries(Nuclear power control, medical equipment, vehicle, train, airplane, combustion apparatus, entertainment or safety device etc), it requires installing fail-safe device or contact us for information on type required. may result in serious damage, fire or human injury.
- 2. This unit must be mounted on panel.
- 3.Do not repair or checkup when power on.
- It may give an electric shock.

 4. Do not disassemble and modify this unit, when it requires. If needs, please contact us. It may give an electric shock and cause a fire.

▲ Caution

- 1. This unit shall not be used outdoors.
- It may give an electric shock.

 2.When wire connection, No.20AWG(0.50mm²) should be used and screw bolt on terminal block with 0.74N·m to 0.90N·m strength. It may result in malfunction or fire due to contact failure.

 3.Please observe specification rating.

- It might shorten the life cycle of the product and cause a fire.

 4.Do not use the load beyond rated switching capacity of Relay contact. It may cause insulation failure, contact melt, contact failure, relay broken, fire etc.

 5.In cleaning the unit, do not use water or an oil-based detergent.

 It might shorten the life cycle or fire.
- It might cause an electric shock or a fire.

 6.Do not use this unit at place where there are flammable or explosive gas, humidity, direct ray of the sun, radiant heat, vibration, impact etc.
- 7.Do not inflow dust or wire dregs into inside of this unit.

Ordering information



Dimensions



Min.65







56



(Unit:mm)

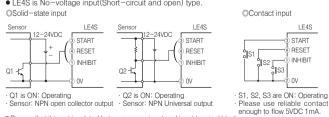
※Insert product into a panel, fasten braket by pushing with tools as shown above.

Specifications

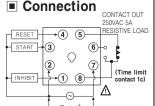
Madal			LE4S			
Model						
Power s	ower supply		24-240VAC 50/60Hz, 24-240VDC			
Display	metho	d	LCD Display(Backlight)			
Allowable	e voltage	e range	90 ~ 110% of rated voltage			
Power c	Power consumption		24-240VAC: Max. 4.5VA, 24-240VDC: Max. 2W			
Return time			Max. 100ms			
Min.input signal (START,INHIBIT,RESET)			1ms, 20ms(Selectable)			
Input (START,INHIBIT,RESET)			⟨No-voltage input⟩ Impedance at short-circuit: Max. 1㎏, Residual voltage: Max. 0.5V, Impedance at open-circuit: Min. 100㎏			
Control	Con-	Type	Time limit SPDT(1c)			
output	tact	Capacity	250VAC 5A resistive load			
Repeat ·	Setting ·	Voltage ·	Max. $\pm 0.005\% \pm 0.03$ sec (Signal Start)			
Tempera	tact Setting · \ ature error nt temper	or	Max. $\pm 0.01\% \pm 0.05 \mathrm{sec}$ (Power ON Start)			
Ambient temperature			-10 ~ 55℃ (at non-freezing status)			
Storage	tempe	rature	-25 ~ 65℃(at non-freezing status)			
Ambient humidity			35 ~ 85%RH			
Insulation resistance			Min. 100MΩ(500VDC megger)			
Dielectric strength			2,000VAC 50/60Hz for 1 minute			
Vibration	Mechanical		0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1hour			
VIDIALION	Malfunction		0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes			
Shock	Mechanical		300m/s ² (30G) X, Y, Z directions for 3 times			
SHUCK	Malfunction		100m/s ² (10G) X, Y, Z directions for 3 times			
Relay	Mechanical		Min. 10,000,000 times			
life cycle	e Electrical		Min. 100,000 times(250VAC 5A resistive load)			
Approval			(€ c ?N us			
Weight			Approx. 98g			

Input connections

• LE4S is No-voltage input(Short-circuit and open) type.



* The above specifications are subject to change without notice.



■ Factory Default

NO.	Parameter		Default	
1	Output operation mode	oUL.ñ	ond	
2	Time Range	t.rnG	99.99s	
3	Time Up/Down	U-d	UP	
4	Min.input signal	I n.E	20	
5	Backlight	ЬLU	٥٥	
6	Key Lock	Lott	L.oFF	
7	Setting time	-	50.00s	

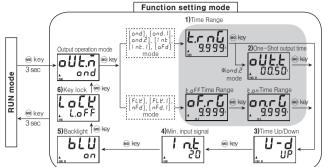
Front panel identification



- ① Time progressing display: It displays the current time.
- Time setting display: It displays the setting time.
 Time unit: It displays the time unit.
- ④ Operation mode: It displays the current operation mode ⑤ Output display: It displays the status of output contact.
 - ⑥ UP/DOWN:It displays time progressing UP(▲), DOWN(▼).
 ⑦ Key lock display:It displays the status of key lock. ® key: Used for initializing time progressing and output return
 - wo key: Used for advancing to function setting mode, setting time change checking.
 - (i) Key: Used for advancing to setting time change mode and
 - moving to each digit.

 ① Skey:Used for changing the set value.

■ Function Setting Mode Descriptions



1) Time Range

• • • •	ne mange				
	Parameter	Time range specification			
	9.999s (9.999s)	0.010 sec	~	9.999 sec	
	99.99s (99.99s)	0.01 sec	~	99.99 sec	
	999.9s (999.9s)	0.1 sec	~	999.9 sec	
	9999s (9999s)	1 sec	~	9999 sec	
-	39 m 59 s (99 m 59 s)	0 min 01 sec	~	99 min 59 sec	
	999.9m (999.9m)	0.1 min	~	999.9 min	
	9999m (9999m)	1 min	~	9999 min	
-	39 ⁵ 9 ^m (99h59m)	0 hour 01 min	~	99 hour 59 min	
	99.99 _h (99.99h)	0.01 hour	~	99.99 hour	
	999.9h (999.9h)	0.1 hour	~	999.9 hour	
	9999h (9999h)	1 hour	~	9999 hour	

t.r n **u** 9.999 oF.r.C 9.999 onri 9.999

2) One-Shot output time setting

3) Time progress UP/DOWN setting

It will be activated when selecting ON Delay 2[and.2] output operation mode (One-Shot-output mode). (Time setting: 0.01 sec ~ 99.99 sec)



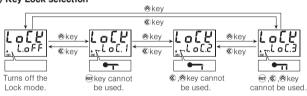
UP[UP]: Time progressed from 0 to setting time.

DOWN[dn]: Time progressed from setting time to 0.

Set the minimum input signal of RESET, START and INHIBIT



6) Key Lock selection



Time setting

 \bullet Output operation mode : OND, OND $\rm II,\ OND\ II,\ INT,\ INT\ I,\ OFF\ D$



①Press ©key in RUN mode, time set digits will flash.[Fig. 1]

OPress &key in HUN mode, time set digits will flash. [Fig. 1]

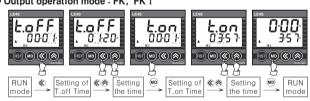
@Change setting time by press & or &keys. [Fig. 2,3,4]

- &key:Shift the setting digits.

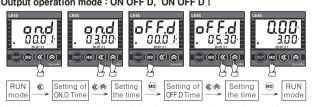
- &key:Shift the flashing position value. As press &key once, it will increase by 1digit, number will increase faster by press &key for over 2sec.

@When the setting is completed, it will be saved and return to RUN mode by pressing Mb key. [Fig. 5]

• Output operation mode : FK, FK I



\bullet Output operation mode : ON OFF D, ON OFF D $\rm I$



★It is able to change the setting time during the time progressing, but be sure about the time

*It is able to change the setting time during the time progressing, but be sure about the time progressing while changing of the time.

*If pressing @key while setting time is shorter than min. setting time, setting value will be flickering three times and it will be returned to setting mode again, not to RUN mode.

*If there is no additional key operations after entering into setting mode, it will be return to RUN mode. (Setting

** Min. Setting time: 0.01 sec.(In case of OND,OND I and OND II modes, it is able to set 0 since no

min. setting time is applied.)

Caution for using

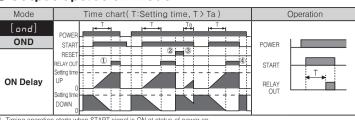
- (1) AC Power: It is able to connect power to the terminals(2 to 7) without distinguish the polarity.

 DC Power: Be sure the polarity of ②-⟨-⟩, ⑦-⟨-⟩.

 (2) It can be operating stably due to free power voltage type.(Please connect the power line
- seperate from high voltage line in order to avoid inductive noise) 2. Input signal line
- (1) Shorten the cable distance between the sensor and this product.
- (2) Please shielded wire for input signal needed to be long.
 (3) Please wire input signal line separated from power line.

 3. When test dielectric voltage and insulation resistance of the control panel with this unit installed.
- (1) Please isolate this unit from the circuit of control panel.
- (2) Please make all terminals of this unit short-circuited 4. Do not use this unit at below places because of product damage
- (1) Place where there are severe vibration or impact (2) Place where strong alkalis or acids are used (3) Place where there are direct ray of the sun
- (4) Place where strong magnetic field or electric noise are generated 5. Installation environment
- (2) Altitude Max. 2000m (1) It shall be used indoor (4) Installation Category II (3) Pollution Degree 2 *It may cause malfunction if above instructions are not followed.

Output operation mode



me Display value will be HOLD (① position)

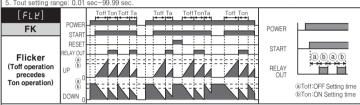
[ond. 1] OND I RESE 1 ON Delay 1

e. Display value will be HOLD.(① position) recognized.(② position)



 Timing operation starts when START signal is ON at status of power or 2. Time limit output will be ON and goes OFF during Tout setting time setting time. Display value will be HOLD.(① position)
 When REST signal is ON, display value and output will be reset.
 If START signal is applied while time is progressing, Timing operation during Tout setting time when timing operation is progressed up to the

operation will be reset and started again. (2 position)



[FLY.1] **POWER** FK I RESE START Flicker 1 @Toff:OFF Setting time

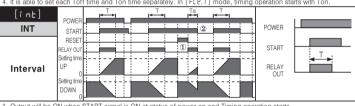
be repeatedly ON during Ton setting time and will be OFF

when power is ON.

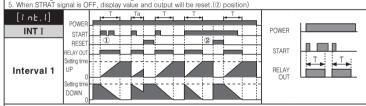
Even though START signal is applied repeatedly, only the initial signal is recognized. (① position)

When START signal is ON, display value and output will be reset. If START signal is ON, it will be restarted.

It is able to set each Toff time and Ton time separately. In [FLE.I] mode, timing operation starts with Tor



Output will be ON when START signal is ON at status of power on and Timing operation starts. Output will be OFF when timing operation is progressed up to the setting time. Display value will be HOLD. When RESET signal is ON, display value and output will be reset. (① position) If RESET signal is OFF when START signal is ON, "STEP 1" will be restarted.



is ON at status of power on and Timing operation starts.

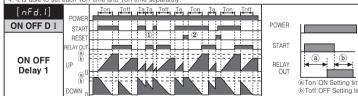
tition is progressed up to the setting time. Display value will be HOLD.

repeatedly, only the initial signal is recognized.(① position)

ration is progressed up to the setting time, Output will be ON and setting time.

[nFd] ON OFF D ON OFF Delay

power is on, Output will be ON when tirning operation is progressed up to the Ton setting time(On-F, output will be ON when tirning operation is progressed up to the Toff setting time (OFF-Delay), peatedly, output is ON and display value will be reset. (① position) display value and output will be reset. When RESET signal is OFF while START signal is ON, it will

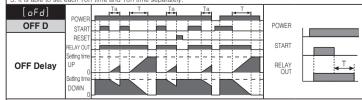


DUIDUIT WILD BE UP HIM ON A START Signal is OFF and goes ON during setting time and display value will be reset. (9 position)

When RESET signal is ON, display value and output will be reset. When RESET signal is OFF while START signal is ON, it will be operating as On-Delay. (2) position)

It is able to set death Tot time and I to time. position)

ff time and Ton time separately.



output will be ON. Is Output will be OFF when timing operation is progressed up to the setting time. Display value will be HOLD. When RESET signal is ON, display value and

**Reset: Up mode → Display value is "0", Output is "OFF".

DOWN mode → Display value is "setting time", Output is "OFF"

Major products

- Proximity sensors Pressure sensors Rotary encoders Fiber optic sensors Photoelectric sensors
- Graphic/Logic panels Field network devices Door/Door side sensors Tachometer/Pulse(Rate) meters Laser welding/soldering system
 Temperature/Humidity transducers
 Stepping motors/drivers/motion controllers
 Laser marking system(CO₂, Nd:YAG)

Counters

Sensor controllers
Power controllers
Temperature controllers
Switching power supplies

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